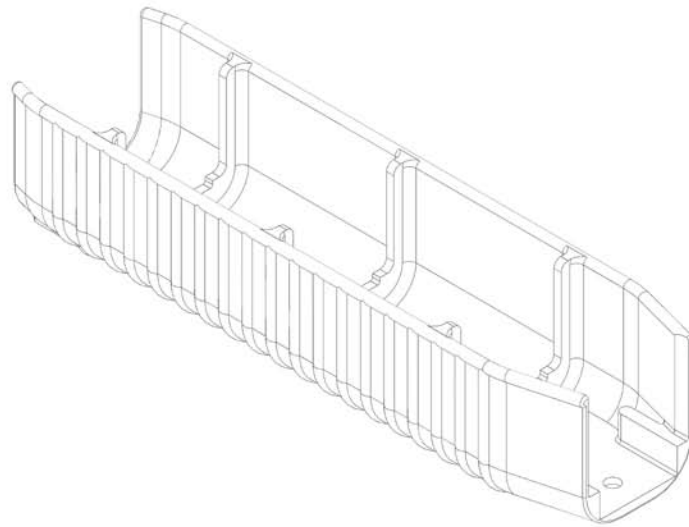


Instructions for Assembling Saxon Armament's Reproduction Stoner 63A Rifle/Carbine/LMG/Commando Handguard



Item Number with Part Descriptions:

1. Part Number XXXX- Handguard
2. Four Rivets XXXX – To attach handguard accessory metal to handguard plastic. **(User Supplied)**.
3. Various metal pieces from original Stoner 63A handguards **(User Supplied)**.

Tools required:

1. Possibly a file/sandpaper/knife for fitting the handguard to various handguard plates.
2. Method/tool for upsetting rivets.
3. Drill and drill bit to make holes required to install rear rivets.

Assembly Instructions:

1. Test fit the original plates to the handguards using the receiver as a guide for spacing.
2. Trim required plastic to give room for fitment of handguard steel.
3. Once satisfied with the fit drill the rivet holes.
4. Install the rivets with the metal plates.
5. Mount stock handguard assembly to the receiver using the standard method.